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D4434-5

Job Sheet 187265



Part No: D4434-5

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 10,11 IPP Rev:A 12.03.06 per REV.B DD verified by:EC IPP REV:B 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		12/13/18	0.00	0.60	Waterjet - Flow		SC 18/12/18
110	QC	6 pcs		12/13/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/18
120	QC	6 pcs		12/13/18	0.00	0.00	QC8-4		38
130	Brake NC	6 pcs		12/13/18	0.05	1.07	Brake NC 2		9-89
150	QC	6 pcs		12/13/18	0.00	0.00	QC5		DAS 68
160	HandFinish	6 pcs		12/13/18	0.00	0.37	HandFinish1		JAN 02 2019 68
170	QC	6 pcs		12/13/18	0.00	0.00	QC7-3		38
210	Packaging	6 pcs		12/13/18	0.00	0.00	Packaging3-2		5761 JAN 03 2019 9-89
220	QC21-SA	6 Ea		12/13/18	0.00	0.00	QC21		DAS 21 JAN 03 2019 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	5.6400 sf (.94 ea)	100-Waterjet - Flow - 1	5120884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	6	209	0

Part Specifications

Specifications could not be found.

Plex 11/29/18 11:14 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION	DEPARTMENT/PROCESS			
		Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
		Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
						Quality ☐
Date : _____	Sequence #: _____	QTY Affected _____				MRB (QS1042)
Description Work Order Deviation		Disposition				
						DART AEROSPACE By _____ Supervisor _____ Coordinator _____ Date: 12/09/18
Root Cause						
Operator ☐	☐ Pressure/Form					☐ d Wrong
Manufacturing Process ☐	☐ Bending					☐ Tolerance
Equip/Tooling ☐	☐ Crushing					
Handling/Presservation ☐	☐ Cracks	☐ Broken/Damaged				
Material ☐	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions				☐ t/Missing
Product Improvement ☐	☐ Marks/Chatter	☐ Drill Holes				☐ Misread
Process Improvement ☐	☐ Mislabeled	☐ Fit/Function				
Human Factors ☐	Other/Details: _____					

